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CHEMICALS





Jack Puryear,  
Digital Manufacturing  
Engineer



Peyton Piesco,  
Digital Manufacturing  
Engineer



# Machine Learning Models: *Green is Good*

Using **terrible models** to save **millions of dollars** via integrated process control and the difference maker of cross-functionality

# Introductions



Jack Puryear  
Digital Manufacturing Engineer



Peyton Piesco  
Digital Manufacturing Engineer

# Agenda

## History

- What had we tried before?



## Problem

- What were we trying to solve today?



## Solution

- How did ML fix it?



## Communication

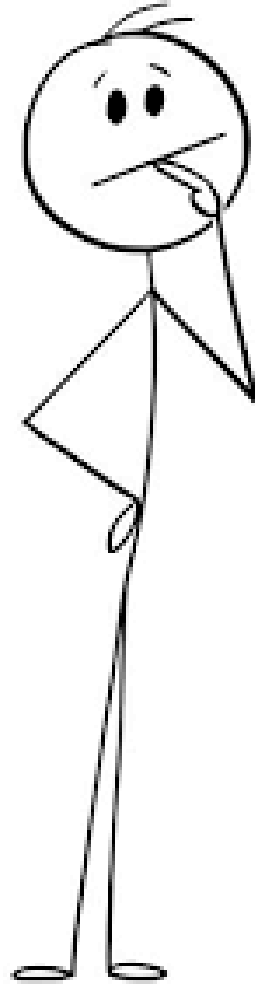
- How did Seeq fit in?



# The Premise: More time Differentiating, less time Remaking



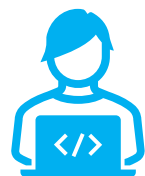
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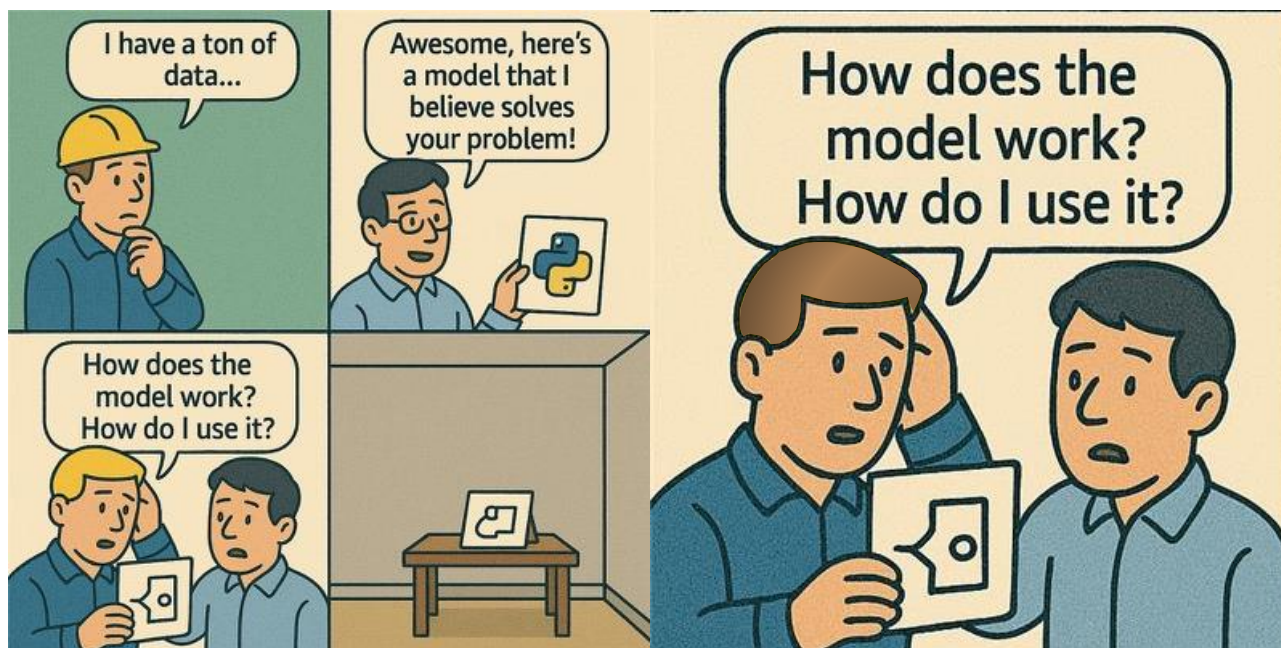
# We Tried AI Before...



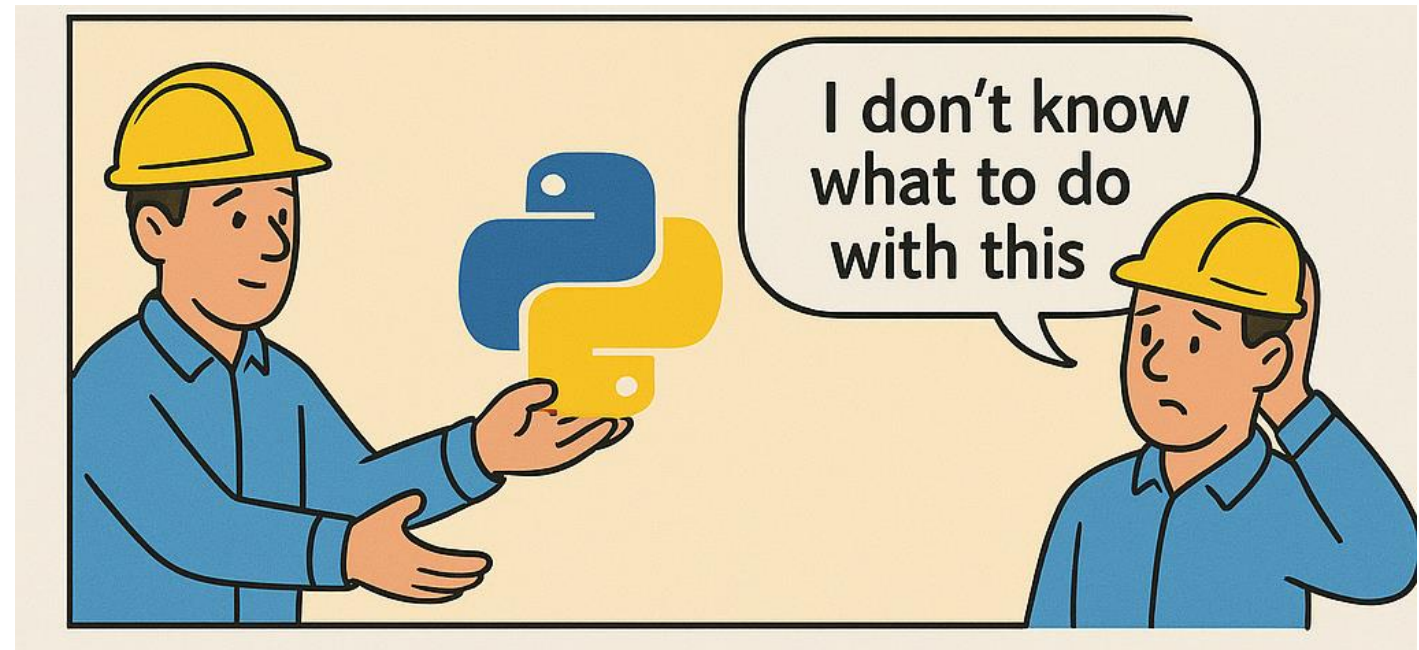
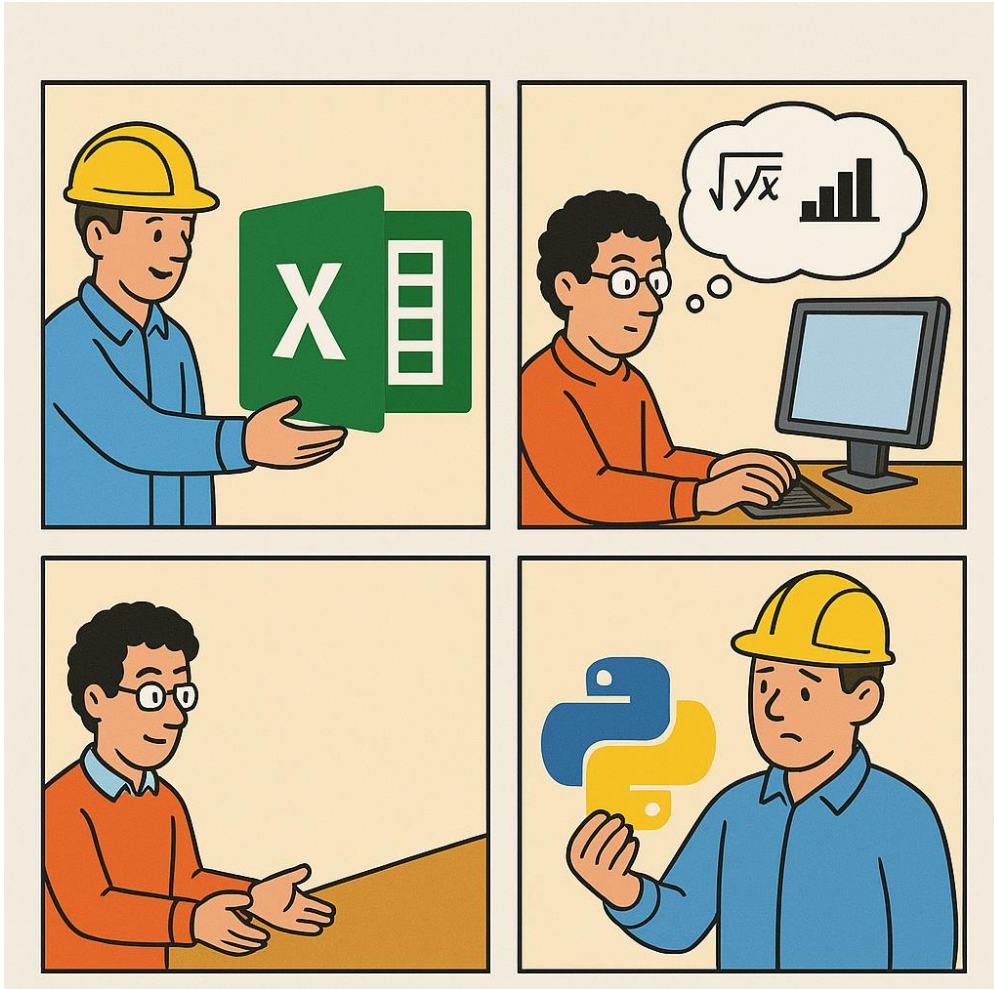
Mfg



ML

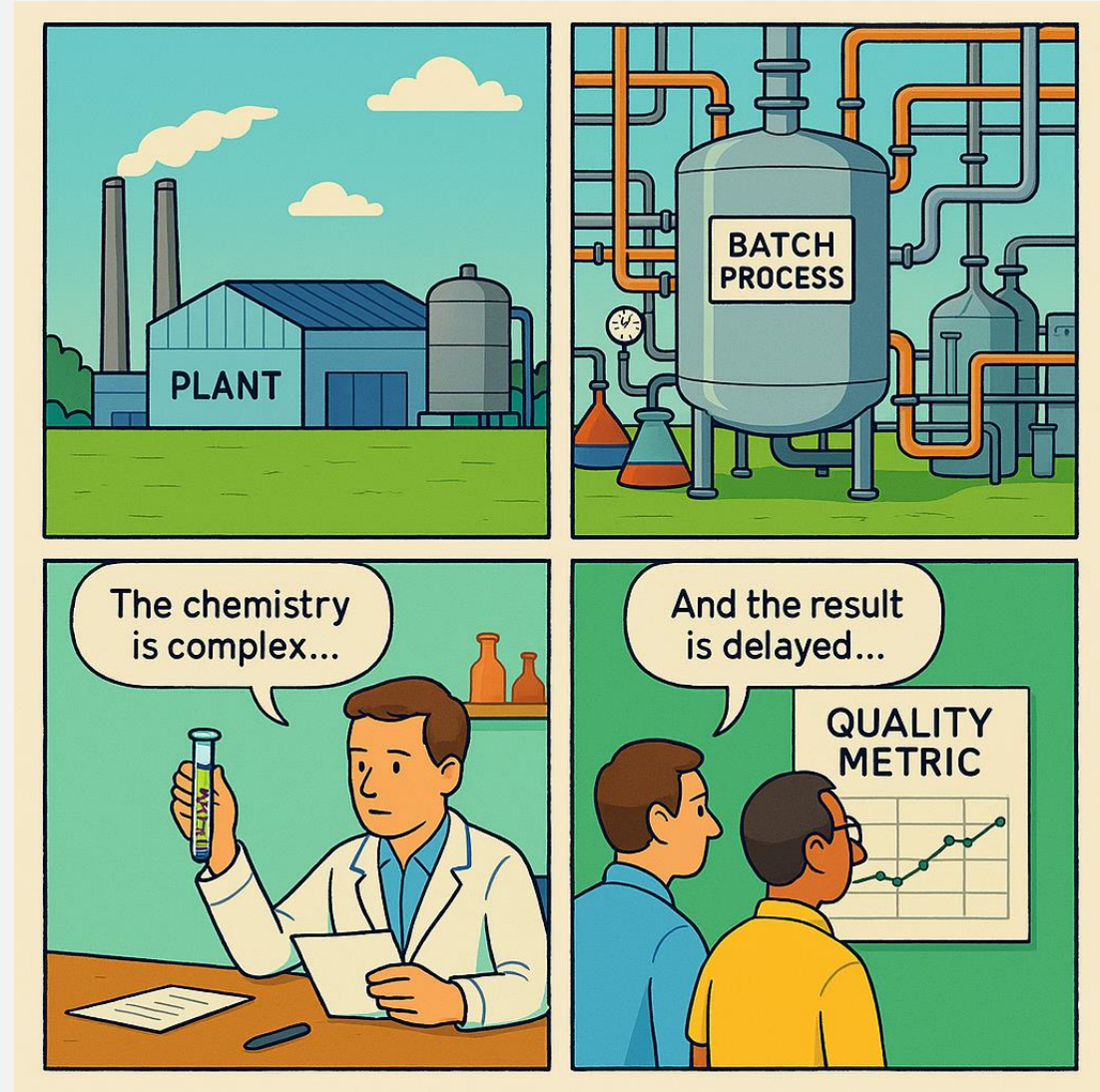


# No Natural Collaboration Space





## The Context: Complex Chemistry, Large Lag Times, Untrustworthy Tests



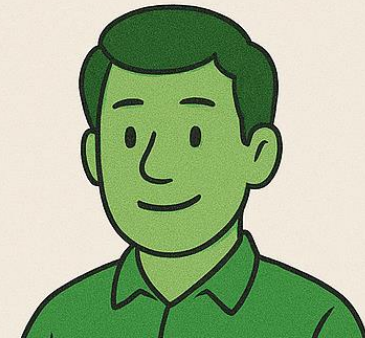
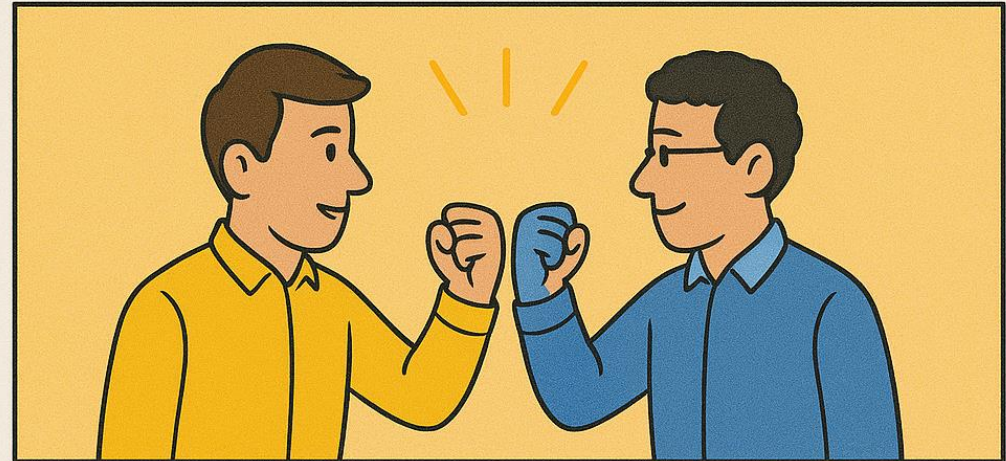
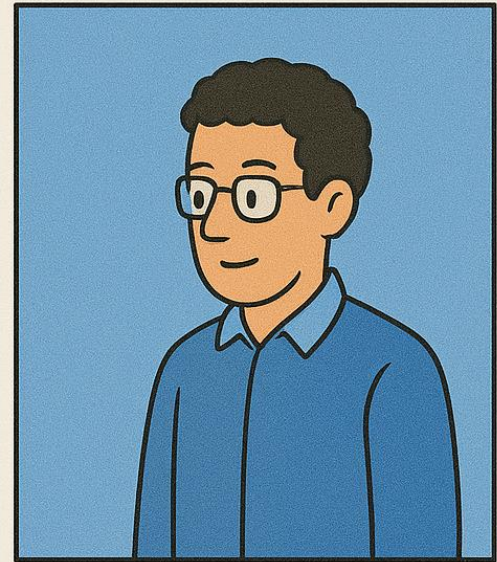
**EASTMAN**

# The Beginnings of Success:

Engineer...

Data Scientist...

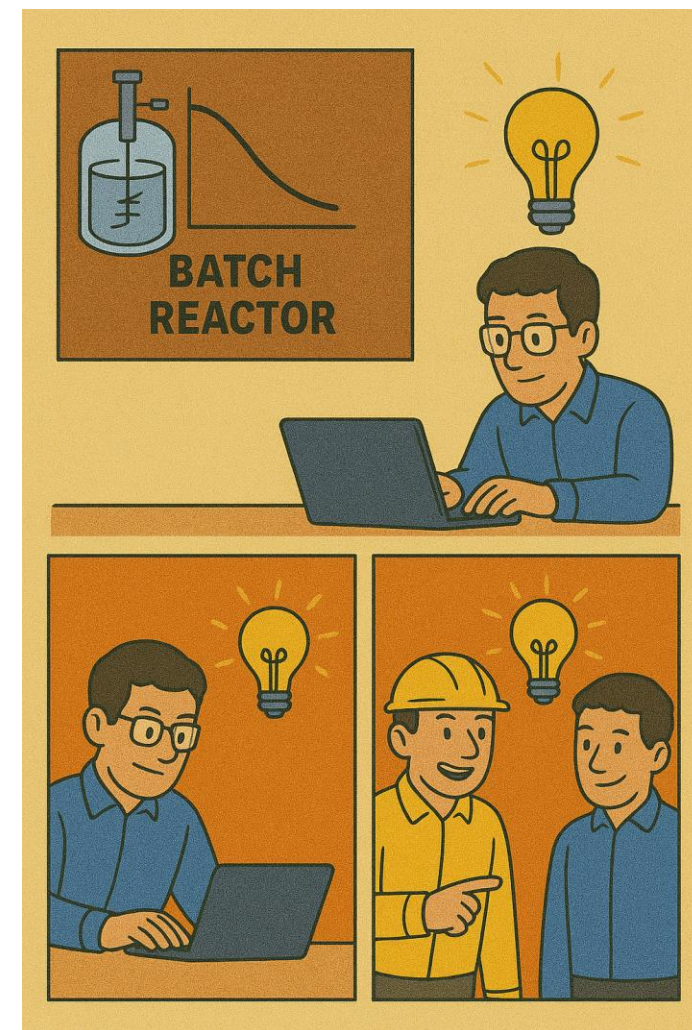
Hybrid?!





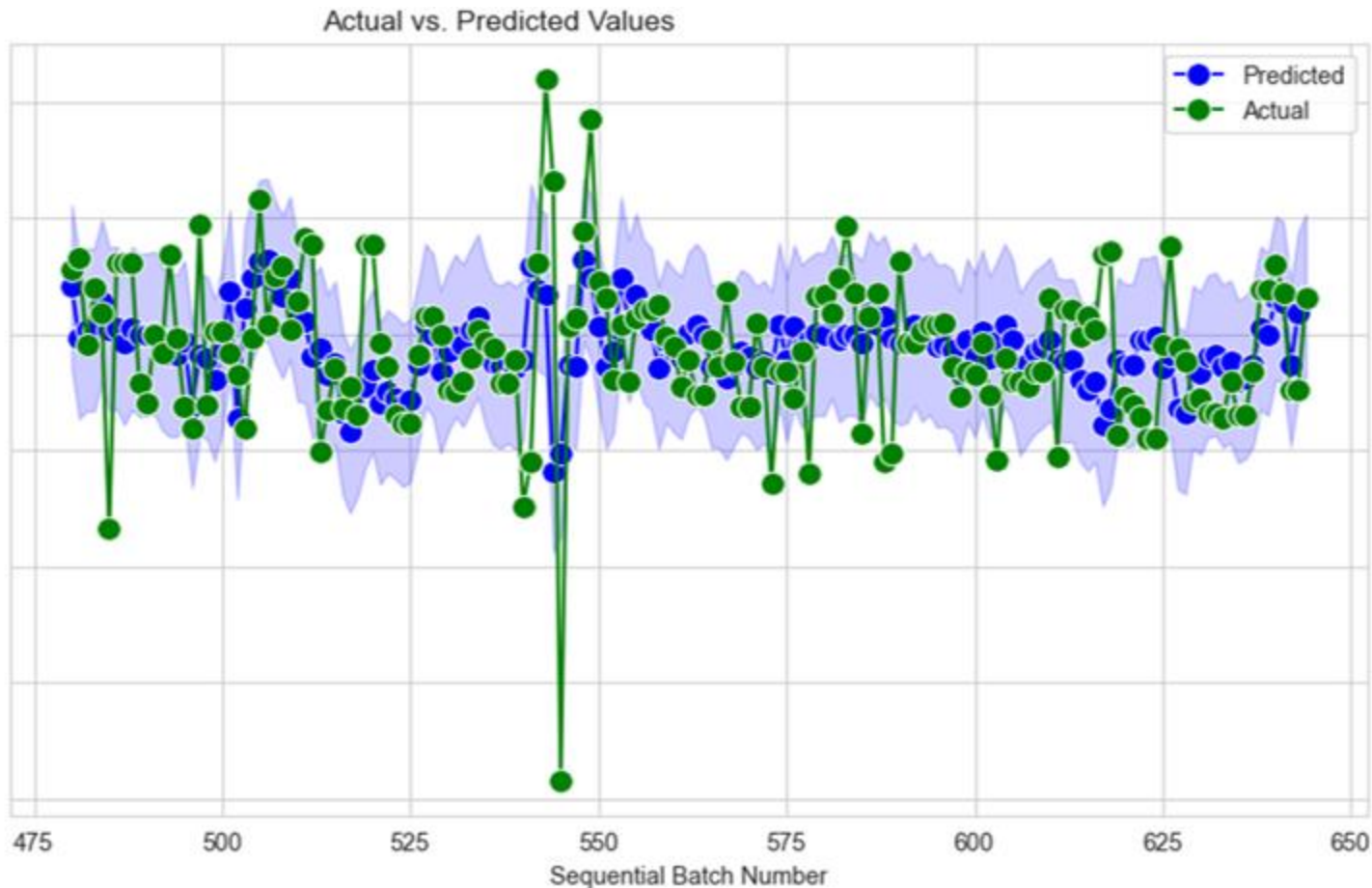
# The Power of Cross-Training

Innovation Occurs at the  
**Intersection** of  
Disciplines



# An *Epically* Useful “Terrible” Model

“0.13  $r^2$ ? Yeah, well previously we had 0  $r^2$  so...”

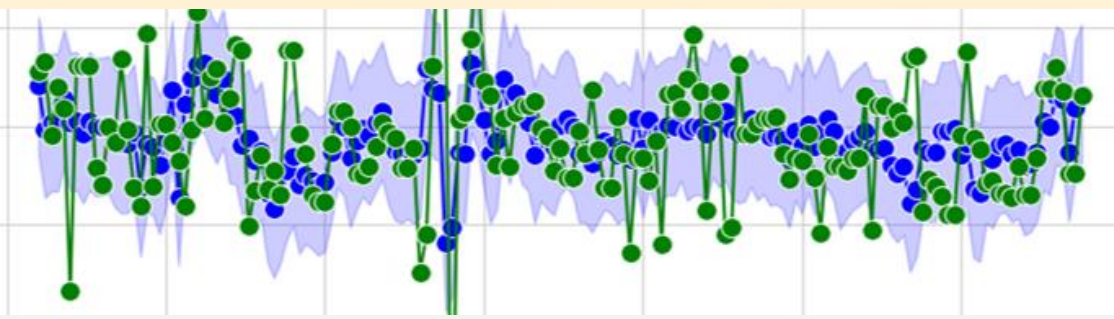


Hang on!  
That isn't Seeq...??



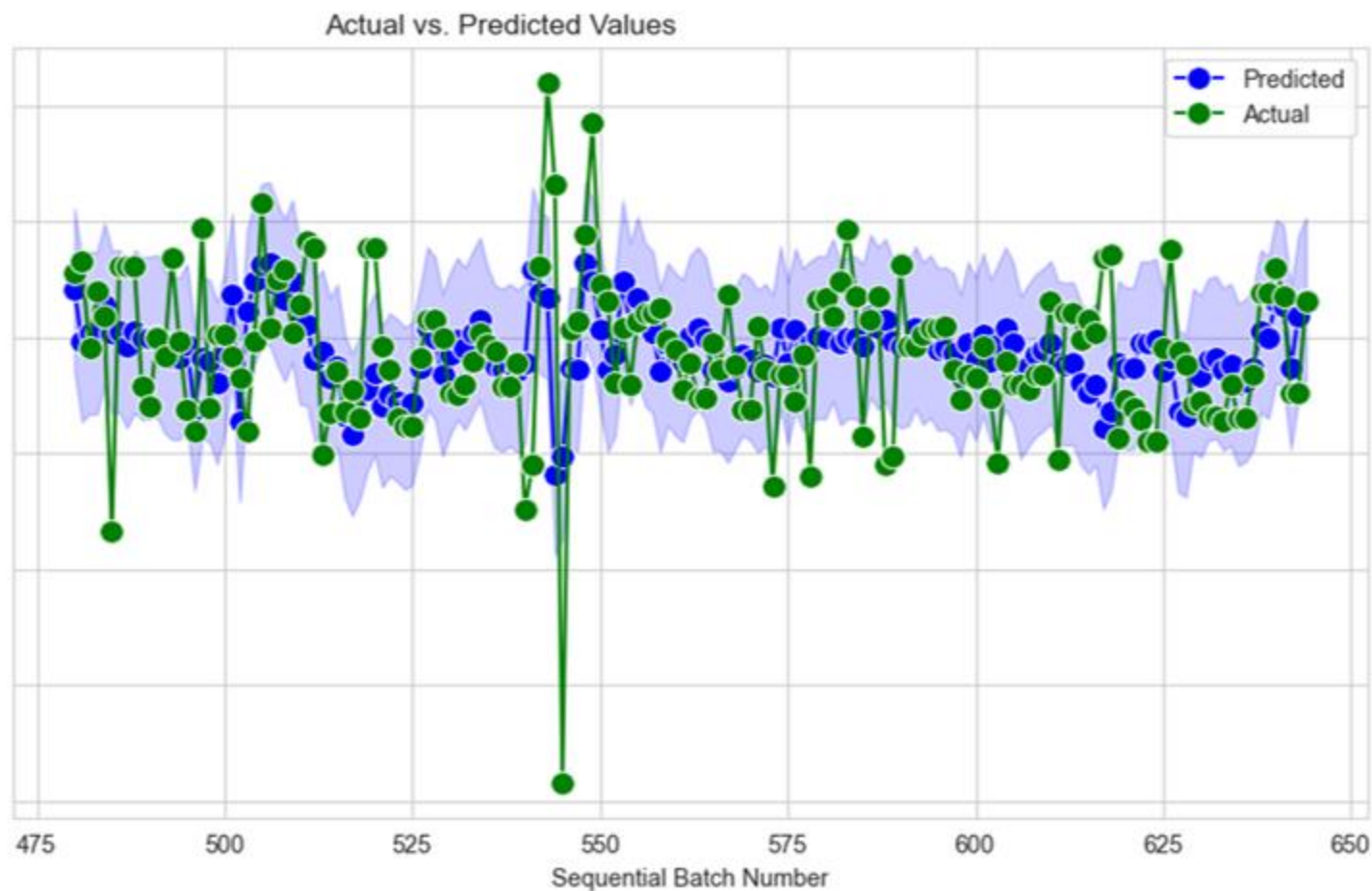
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Innovation is  
**pointless**  
if you can't convince  
people to do it



# An *Epically* Useful “Terrible” Model

Below is happening 1.5-2 days prior to the final spec test...



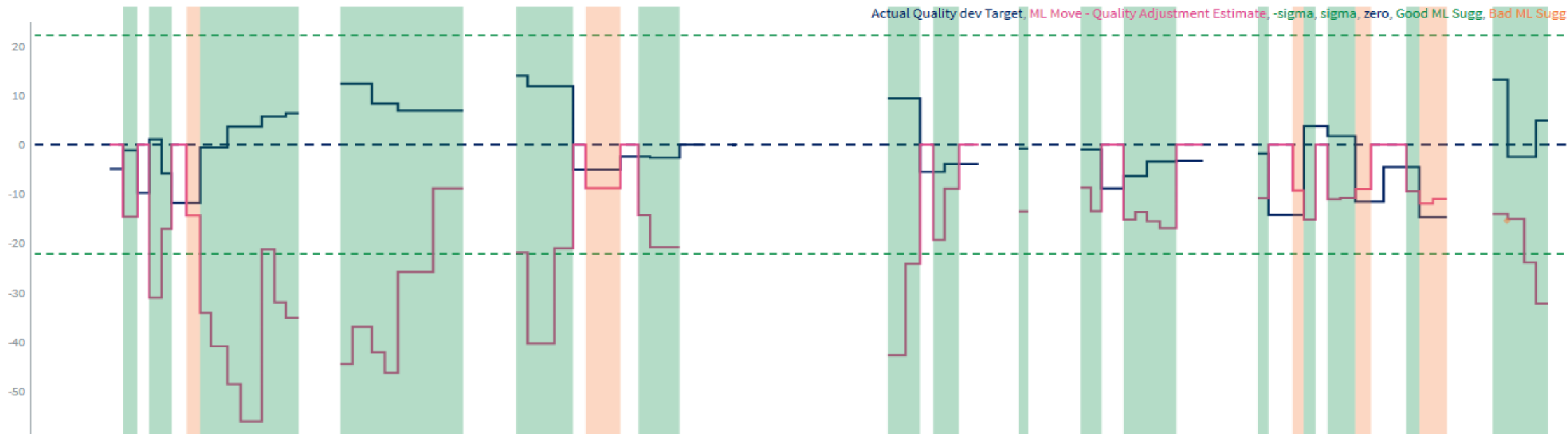
→ Led to a ~30% reduction in end of line final quality metric variability

# Getting *Leadership* Excited

## Before Seeq

	Strat	Overall Score	High Dev Response Frequency	High Dev Good Response Frequency	High Dev Avg Mag	Med Dev Response Frequency	Med Dev Good Response Frequency	Med Dev Avg Mag	Small Dev Response Frequency	Small Dev Avg Mag
0	Optimized Strat	6.441718	35.555556	100.0	123.129427	10.655738	92.307692	76.548307	3.773585	68.896702





















## After Seeq – Reactor ML Adjustments vs Quality

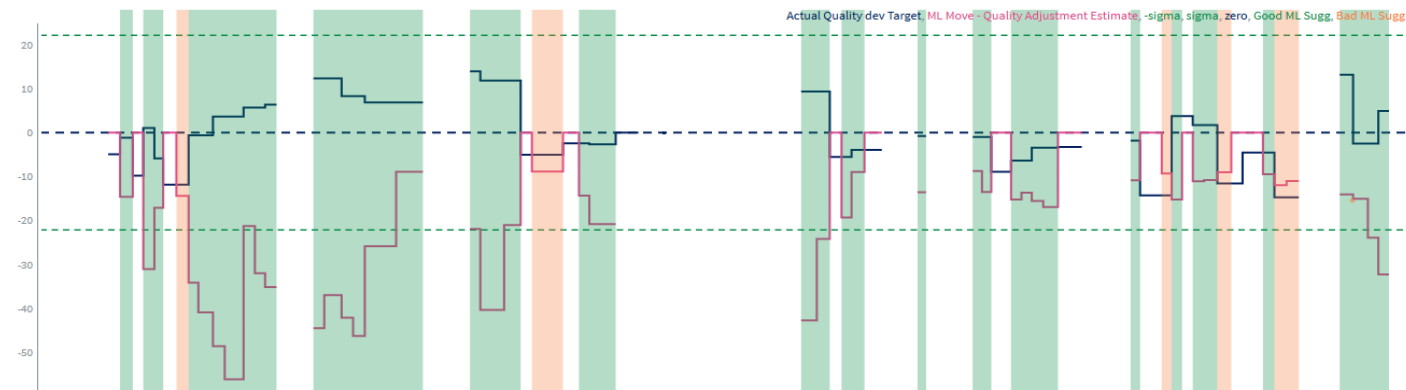


# Effortless Visuals *in the Hands of Experts* → More Differentiation

## Model Health Monitoring At a Glance

- Dozens of reactors
- Many Distinct Lines
- Many Products

 Reactor 1	   
 Reactor 2	   
 Reactor 3	   
 Reactor 4	   

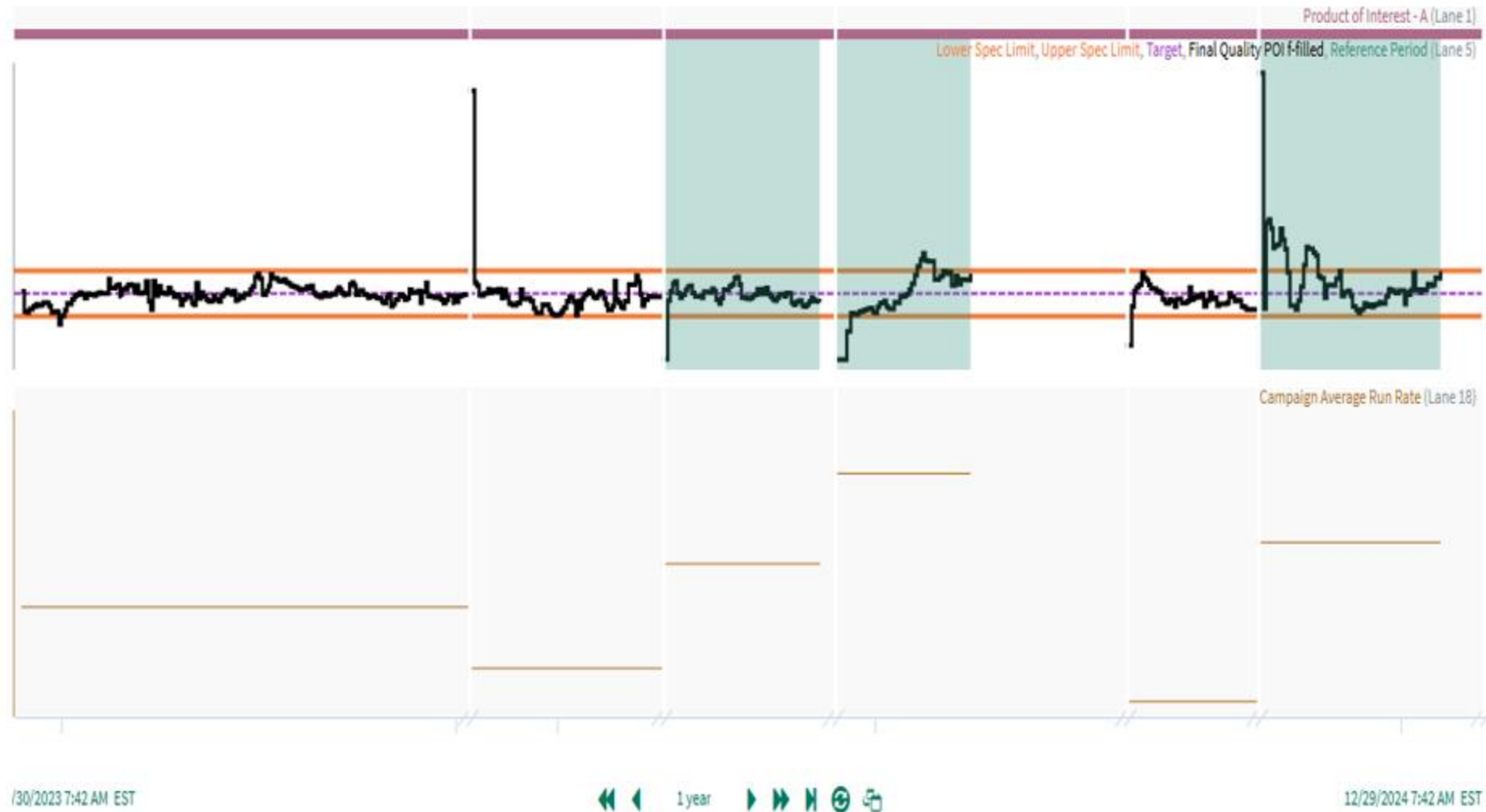




# Effortless Visuals *in the Hands of Experts* → More Differentiation

## End of Line Real Value Tracking Easy

- Context specific comparisons
  - Run Rate?
  - External Conditions?
  - Etc...!



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## The Power of Rear-View → Proactive Control

REAR-VIEW  
CONTROL



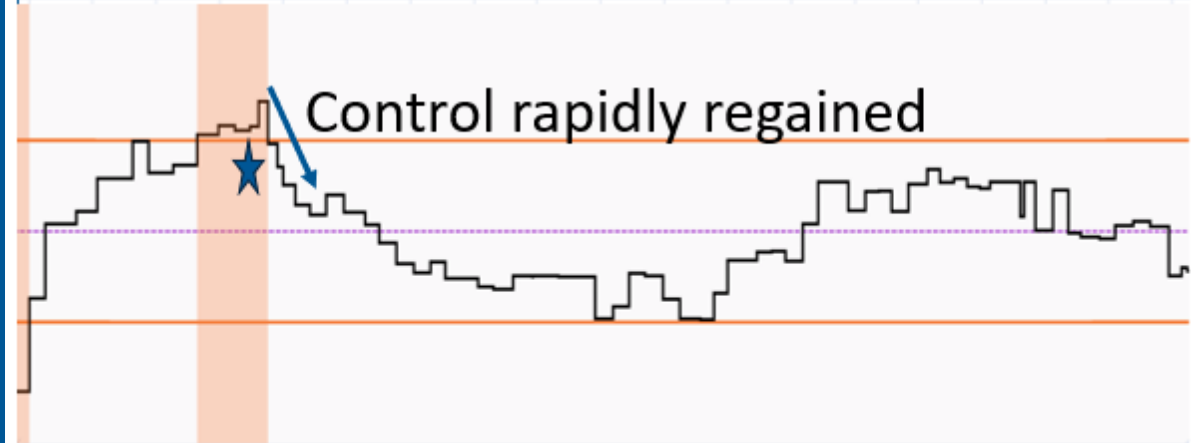
PROACTIVE  
CONTROL



Rearview  
Control



Conservative  
Proactive  
Control



Proactive  
Control



# Natural Collaboration Avenue!



Cross-Training is **easier** and **faster** with Seeq...





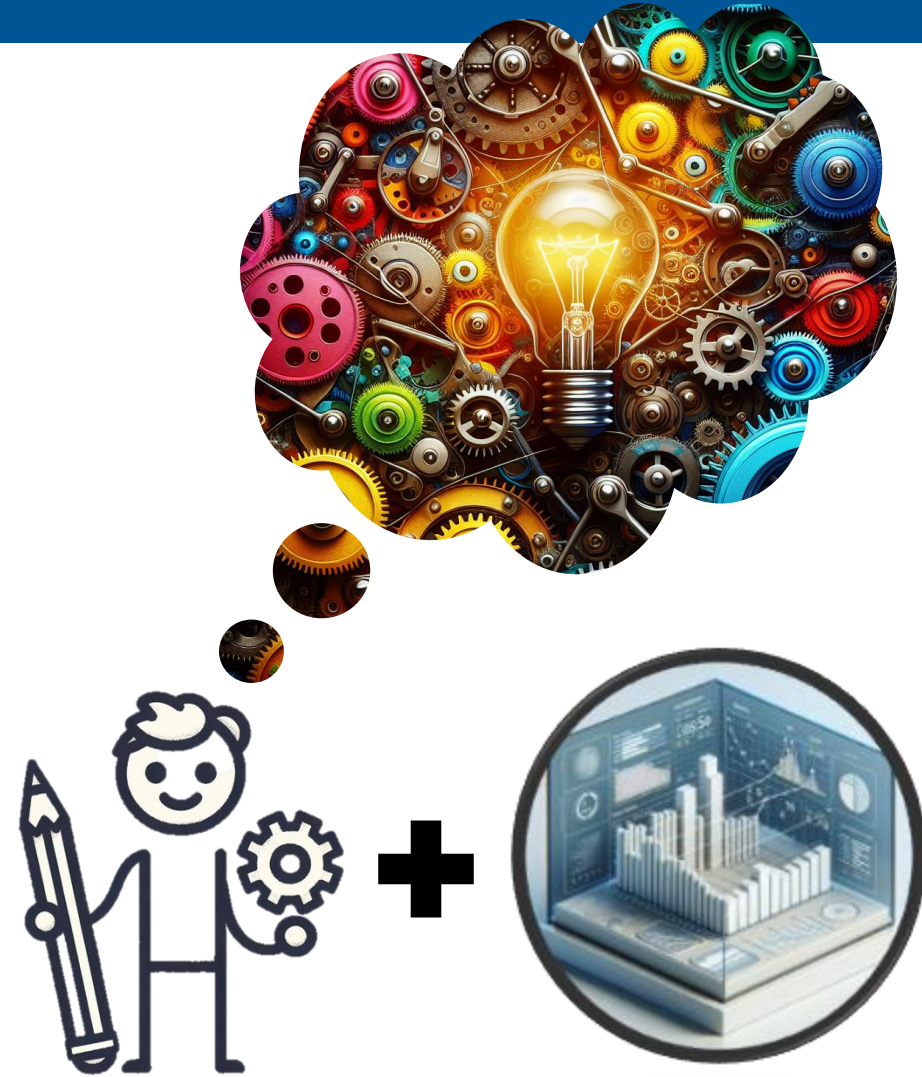
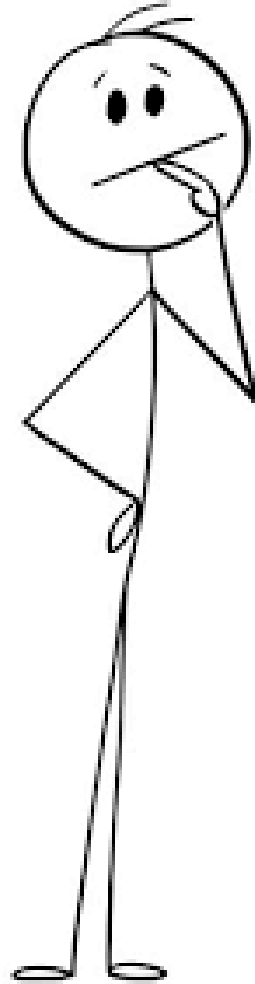
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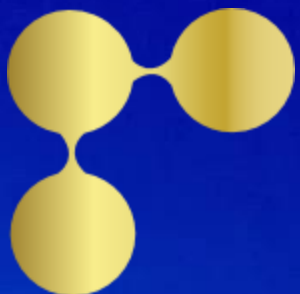
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Effortless Visuals *in the Hands of*  
*Experts* → More  
Differentiation





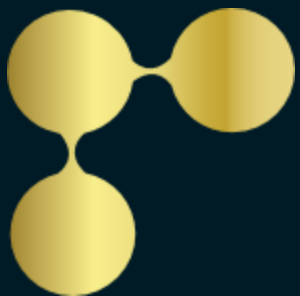


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Thank You



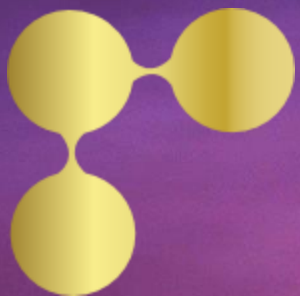


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